



— BROCK SOLID® —

GRAIN BIN DOORS



Safeguarding Your Grain® Since 1957

Brock LATCH-LOCK® Walk-Through Door

Safety First

The one-piece outer door swings back out of the way and latches securely against the side of the bin. The interlocking panel system of the inner door carries a U.S. patent with your safety being uppermost in the design. The bottom panel cannot be opened before the top panels to avoid a sudden or damaging discharge of grain. And because panel latches must be secured from the outside, you cannot be accidentally locked inside the bin.

Easy Access

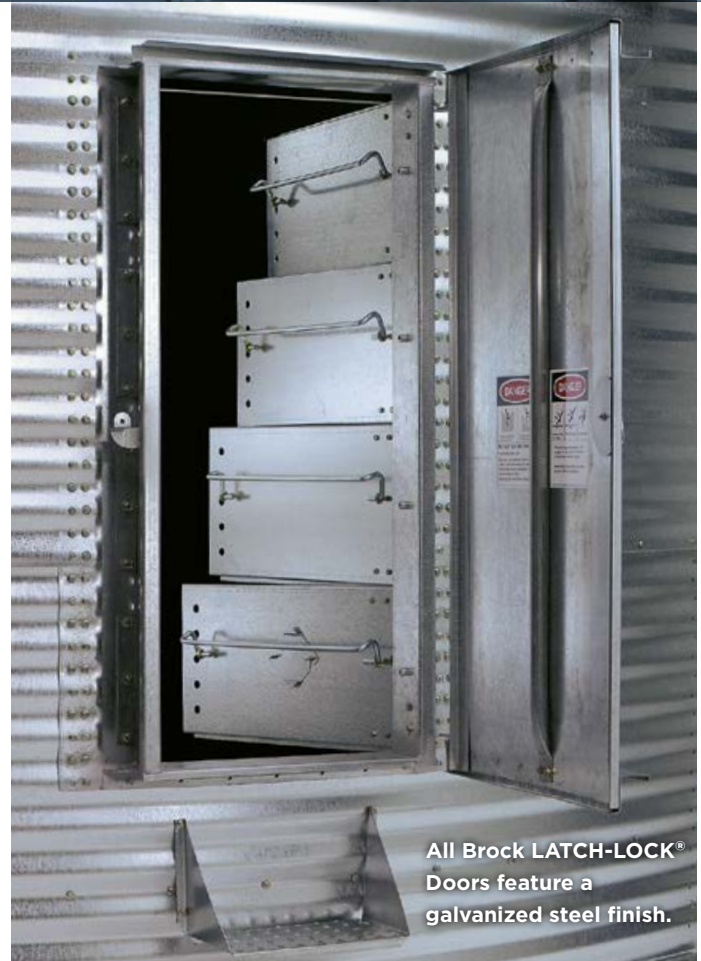
Each panel is opened using one hand to simply lift the latch and swing the panel into the bin. No wrenches or special tools are required.

Strength Where It Counts

With the inner door secured, the panels become an integral part of the structural unit, providing added strength across the door frame to accommodate various grain loads.

More Door For The Money

1. Splash guard on door header effectively channels rain water away from the opening.
2. Since panels must be manually closed from outside, they cannot accidentally shut, even in a strong wind.
3. Inter-locking panels provide safety and convenience by opening only in proper sequence.
4. Latch-bar doors #1 and #3 have special retaining pins to carry hoop tension across the door opening for added security.
5. High-strength steel door frame assures proper alignment year after year.
6. An outside step below the door is standard with all door types.
7. An inside step below the door is standard with all heavy latch-bar doors and all one ring (tier) door types.



All Brock LATCH-LOCK® Doors feature a galvanized steel finish.

Brock LATCH-LOCK® Walk-Through Door Specifications

Door Description**	Door Opening Dimensions		Bin Diameter	
	Inches	MM	Feet	Meters
Latch-Bar Door #1	26 x 61.5	660 x 1562	15 to 30	4.6 to 9.1
Latch-Bar Door #2	26 x 61.5	660 x 1562	24 to 48	7.3 to 14.6
Latch-Bar Door #3	26 x 61.5	660 x 1562	27 to 54	8.2 to 16.5
Heavy Latch-Bar Doors #5 and #6	26 x 54	660 x 1372	30 to 90	9.1 to 27.4
Heavy Latch-Bar Doors #7, #8 and #9	26 x 50	660 x 1270	90 to 156	27.4 to 47.5

* Latch-Bar Doors #1 through #3 are not available for use in a bin with three inside stiffeners per sheet.

** Door type required is determined by bin model.

NOTE: A walk-through LATCH-LOCK Door is standard on all BROCK flat-bottom bins. A one-ring (tier) LATCH-LOCK Door is standard on BROCK® Commercial hopper-bottom bins and is available for all BROCK® flat-bottom grain bins.



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BROCK GRAIN SYSTEMS

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