



— BROCK SOLID® —

GRAIN HANDLING



Safeguarding Your Grain® Since 1957

Protecting Your Investment

When months of hard work go into producing a grain crop, trust it to the best in grain handling: Brock.

Brock Solid® is our guarantee of trusted reliability you can count on day in and day out. It's unmistakable quality, built to last year after year. And it's the same guarantee we founded the company on back in 1957.

Bucket Elevators



Elevator Head Platform wraps around the front of the head. This offers ample access for inspection and service. Galvanized steel, urethane or high-energy urethane liners for the head section are available based on your specific application.

Today, our dealers continue to uphold those standards, providing the superior service and support customers expect from Brock. Brock Solid means you can depend on them and us. Times may change, but our solid values are stronger than ever.

Whether you're a farmer storing your own grain or a commercial operation entrusted with safe-guarding your customer's crops, Brock Solid delivers.

Always has, always will.



Brock's Bucket Elevators are designed for commercial and farm-duty applications.

- Galvanized steel construction with painted weld seams.
- Capacities up to 60,000 bushels (1,524 metric tons) per hour.



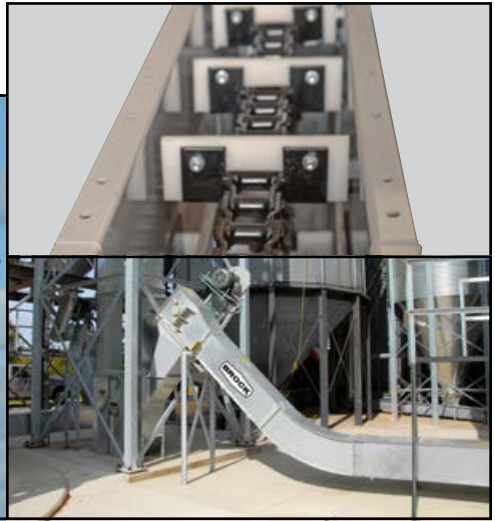
Trunking Flanges are solid welded inside and out for durability and performance. Components are fixture-welded to ensure better accuracy and easy construction in the field. Trunking is always galvanized as the standard finish.



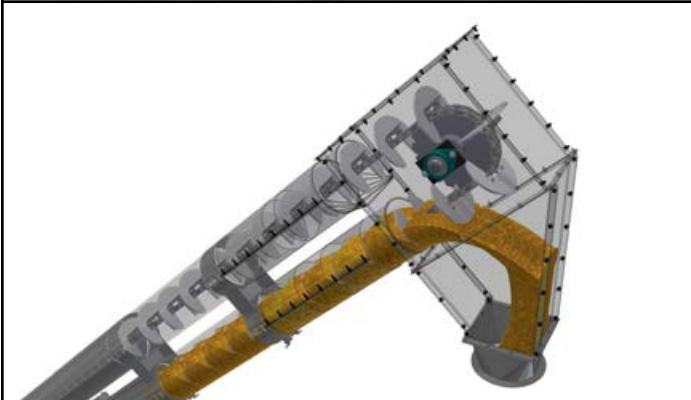
Ample Head Access: Brock's engineers took extra care to design head platforms that wrap around the back of the head, giving ample clearance for service and inspection.



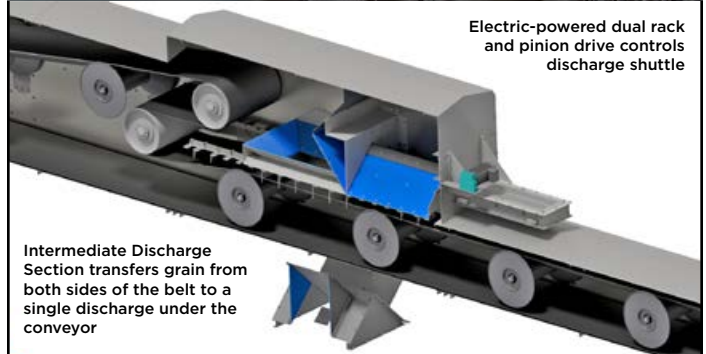
Grain Conveyors



Drag Conveyors are available in a range of styles and sizes to suit any operation's needs. Capacities range up to 42,800 bushels (1,087 metric tons) per hour.



GRAINDRIVE™ T1000 Tube Conveyors are designed to install easier, work harder and last longer. Capacities range from to 4,000 to 10,000 bushels (102 to 254 metric tons) per hour.



Electric-powered dual rack and pinion drive controls discharge shuttle

Intermediate Discharge Section transfers grain from both sides of the belt to a single discharge under the conveyor

BROCK® Enclosed Roller-Belt Conveyor System rugged design.

SUPER-AIR® Pneumatic System uses positive pressure to help move grain to multiple bins with just one power source. Choice of 4-, 5- or 6-inch (102-, 127- or 152-mm) diameter systems and capacities ranging up to 2,250 bushels (57.2 metric tons) per hour.



Distributors & Accessories



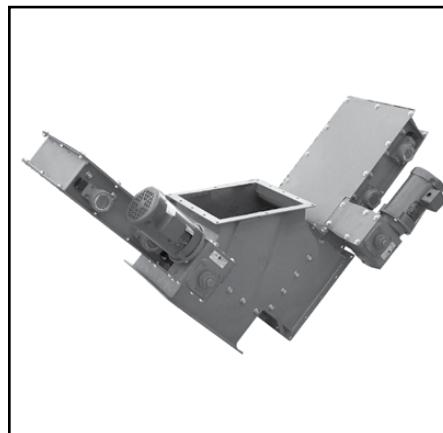
Spouting and Connections - Whether you need round or square spouting, all Brock spouting and connections feature strong flanges and clamps. These units are built from heavy-gauge steel with all-welded construction for unmatched convenience, performance and durability.



Distributor Turnheads are supported by two bearings instead of the standard single bearing. Cushion boxes and retarders are included to minimize grain damage at change of direction points.

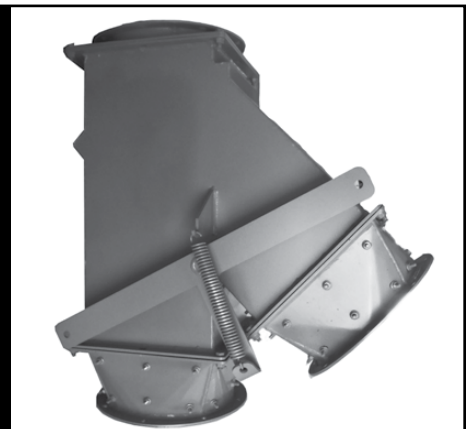


Distributors for Multi-Bin Sites - Brock's flat-back and swing-set distributors were developed to offer maximum power and optimum convenience on multi-bin sites. Select from a wide range of standard sizes to meet your specifications.



Slide Gates
- Available in manual, electric or air-operated models, Brock's slide gates are built to last. These gates use cut-tooth rack and pinion, steel channel frames and welded steel construction throughout.

Valves - Choose from manual, electric or air-operated valves in two-way, three-way or offset valve configurations. Over-flow valves are also available to provide relief when a bin or dryer is full.





Grain Sweeps



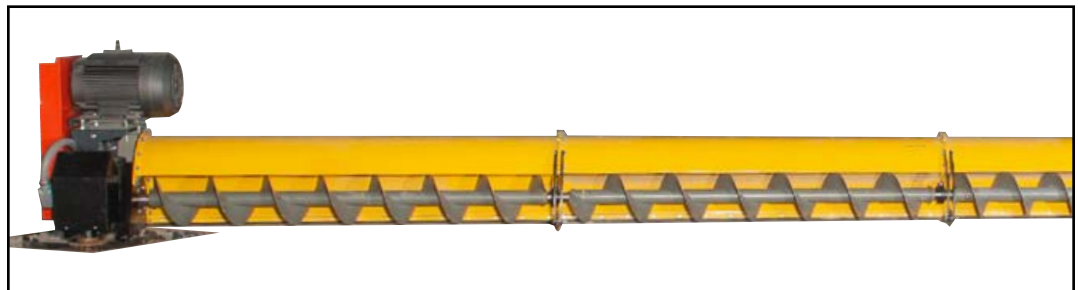
1500 Series Power Sweep - Designed for heavy duty on-farm usage, Brock's 1500 Series Bin Sweep offers zero-bin-entry safeguards for bins 15 to 60 feet (4.6 to 18.3 m) in diameter. Auger diameters: 8 or 10 inches (203 or 254 mm). Capacities range up to 5,500 bushels (140 metric tons) per hour.



1500 Series - Highly Refined Drive Wheel Patented open-style design. 16:1 reduction ratio maximizes longevity.



3500 Series Sweep - Adjustable Bin Wall Agitator

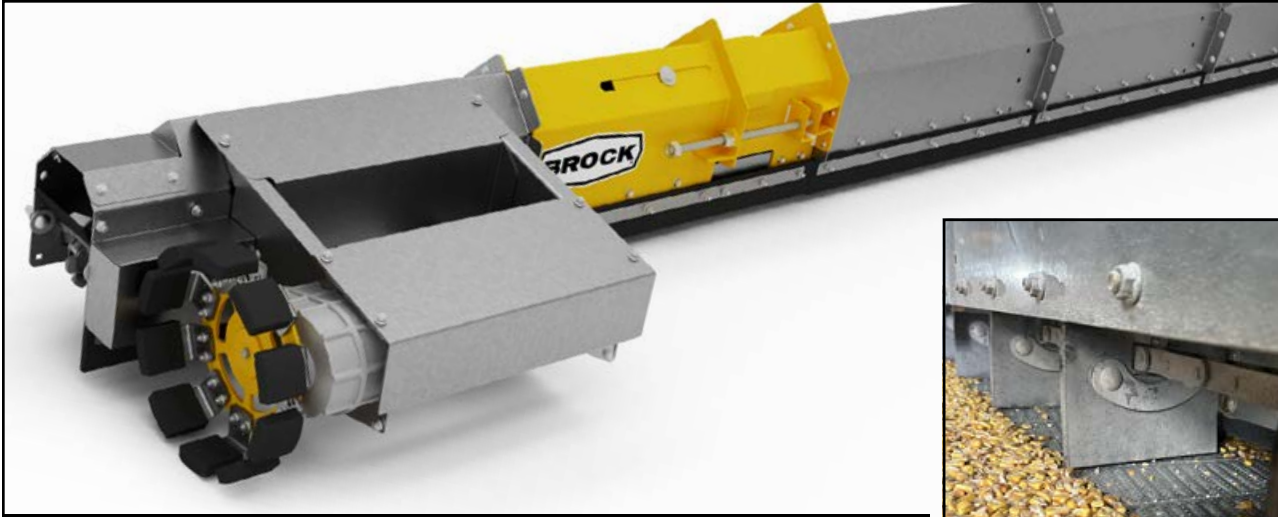


3500 Series Sweep - Designed for medium to heavy commercial duty, Brock's 3500 Series Bin Sweep features a unique, longer-lasting auger flighting. Bin diameters: 30 to 156 feet (9.1 to 47.5 m). Auger diameters: 12 or 16 inches (305 or 406 mm). Capacities range up to 10,000 bushels (254 metric tons) per hour.



MAVERIK® 4000 Series Sweep - Proven for heavy commercial duty, Brock's MAVERIK® 4000 Series Sweep offers variable-speed technology, single- or dual-arm sweep options as well as hydraulically-powered augers and sprocket-and-ring track drive. Bin diameters: 60 to 132 feet (18.3 to 40.2 m). Auger diameter: 12 inches (305 mm). Capacities range up to 15,000 bushels (381 metric tons) per hour.

Grain Sweeps



Paddle Design
moves grain with less shear and impact.

The Brock 1500 Series PaddleFlo™ Sweep provides efficient bin clean-out while protecting grain quality and reducing maintenance. Its paddle-driven design gently moves grain with less shear and impact, minimizing cracking and making it ideal for seed, specialty grains, and high-value crops, while operating energy-efficiently with no additional horsepower required. Featuring Brock's patent-pending chain tensioner/ extender, patented open-style drive wheel with 64:1 reduction ratio, extended sweep arm, greaseable sealed bearings, and a USA manufactured gearbox with premium synthetic lubricant, the 1500 Series is engineered for durability, simplified upkeep, and long equipment life.



Center Pivot, Motor and Sump
No main chain adjustment needed.

The Brock 2500 Series PaddleFlo™ Sweep delivers a cleaner bin floor while protecting grain quality and reducing maintenance demands. Its paddle-driven design gently moves grain with less shear and impact than traditional auger sweeps, minimizing cracking and making it ideal for seed, specialty grains, and other high-value crops, while operating efficiently with no additional horsepower required. Featuring a patent-pending chain tensioner/extender, extended sweep arm, adjustable back plate, greaseable sealed bearings, reduced-RPM drive wheel, explosion-proof-rated motor and a USA manufactured gearbox, it is built for durability, simplified upkeep, and long equipment life.



Transport Conveyors



Drive-over unloading conveyors are available in single or double (shown) drive-over configurations

The **15,000 BPH Transport Conveyor** is available in a single or double drive-over configuration and features a 36-inch (914 mm) wide main belt with a hydraulic-actuated main axle for side travel. It also includes 42-inch (1067 mm) wide self-propelled, side-travel drive-over conveyor belt(s) with extended ramps and hydraulic lift kits. The main conveyor is powered by a 50 hp motor and requires a 150-amp main disconnect or a 100 kW portable generator (not included).

The **25,000 BPH Transport Conveyor** is available in a single or double drive-over configuration and features a 48-inch (1219 mm) wide main belt with a hydraulic-actuated main axle for side travel. It includes 54-inch (1372 mm) wide self-propelled, side-travel drive-over conveyor belt(s) with extended ramps and hydraulic lift kits. The main conveyor is powered by a 75 hp motor and requires a 200-amp main disconnect or a 200 kW portable generator (not included).



Brock's LeMar® Transport Conveyor can pile grain to 38 feet (11.5 m) peak height and reach the middle of a 150-foot (45.7-m) wide bunker.



LeMar® Transport Conveyor Control Panel



Transport Conveyor Belt Slippage Monitoring



Safeguard your grain with Brock's Temporary Storage Aeration Wall

A Full Line of Brock Solid® Solutions



Brock Solid® is our guarantee of trusted reliability you can count on day in and day out. It is the guarantee of unmistakable quality, built to last year after year. It is the same guarantee we founded the company on back in 1957. That focus on providing dependability has resulted in the full line of grain facility solutions that are available today. You will find the quality you have come to expect and the trusted integrity you deserve. Brock Solid delivers. Always has, always will.



Storage

- EVEREST® & On-Farm Grain Bins
- EVEREST® & Wet Holding Hopper Bins
- Temporary Storage
- Bin Access Doors
- Grain Aeration Floors



Structures

- Catwalks
- Bucket Elevator Towers & Stairways
- EVERLOC® Roof Mount System
- Support Towers
- Slot & Tab Construction



Drying & Conditioning

- Low-Profile Grain Dryers
- Tower Grain Dryers
- Centrifugal & Axial Fans
- Heaters
- Controls



Learn More

Scan to access videos and learn more about Brock Grain Handling products.



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