



— BROCK SOLID® —

# TEMPORARY GRAIN STORAGE



Safeguarding Your Grain® Since 1957



# Temporary Grain Storage Solutions

**B**ring your grain facility together with OneBrock™. You know Brock grain bins for their strength and durability in grain storage operations. But did you know that Brock can help you fit together every aspect of your grain operation including temporary storage solutions as well as handling systems, drying conditioning equipment and structures? Plus, they back it all with the BROCK SOLID® guarantee for trusted reliability. That's OneBrock™ OnePromise™.

Brock Solid is our guarantee of trusted reliability you can count on day in and day out. It's unmistakable quality, built to last year after year. And it's the same guarantee we founded the company on back in 1957.

Today, our dealers continue to uphold those standards, providing the superior service and support customers expect from Brock.

Brock Solid means you can depend on them and us. Times may change, but our solid values are stronger than ever.

Brock Solid delivers. Always has, always will.

## **Brock's Temporary Storage Solutions; Ready When You Are:**

- Center fill towers
- Center air systems
- Bunker systems
- Slant back wall frames
- Heavy-duty tarps
- Aeration fans
- Robust pipes
- Transport Conveyors
- Drive-Over Conveyors

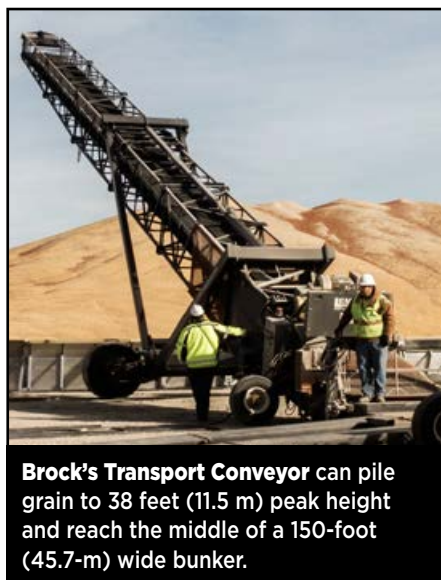
## **High-Capacity Transport Conveyors Focused On Safety and Performance**

**B**rock's High-Capacity Transport Conveyors deliver the industry's most safety-focused features plus pure driven workload to keep your operation running at peak performance. These conveyors are available in 15,000 and 25,000 bph (380 and 635 MTPH) capacity models engineered with the convenience of one-man operation and safety in mind.

Each unit features a fail-safe hydraulic system including a hydraulically adjusted directional grain diverter, hydraulic height adjustability, hydraulic ramps that replace mechanical lifting and hydraulic drive wheels that allow easy movement to the next position.

This workhorse is designed for maximum efficiency when every minute counts. In addition, we've upgraded the hydraulic control system for enhanced performance and operation.

A long-lasting, slider bed belt design improves capacity, and 16-foot



**Brock's Transport Conveyor** can pile grain to 38 feet (11.5 m) peak height and reach the middle of a 150-foot (45.7-m) wide bunker.



(4.9-m) drive-over ramps provide easier access.

The tail section keeps wheels out of the grain with no ballast. The conveyor is designed to travel sideways along the outside wall of the bunker.

## **Delivers Peak Performance**

Brock's Transport Conveyor is designed and built from the ground up with proven results to deliver peak performance for your operation year after year. This Transport Conveyor is the foundation for your complete temporary grain storage solution.

## **Faster Unload for Faster Truck Lines**

The Brock Conveyor's double drive-over conveyor is designed to handle grain from one drive-over at a time. This allows staging trucks in two lines to eliminate inefficient stop-and-go time. As soon as one truck is empty, the next truck can open its hopper gate, reducing downtime between trucks.

## **Safety-Focused**

Features the industry's most safety-focused features, like finger safe contactors and belt slippage monitoring.

# For Safeguarding Your Grain



**Heavy-Duty Tarps** keep grain safely covered and sealed from the elements to offer optimum potential for high salability and durability.

## Efficient and Customizable Bunker Systems

**G**et to know the standard in efficiency and productivity with Brock's range of Bunker Storage products. Customize the package that's right for you from our exclusive hot dip galvanized or painted bunker wall frames, powerful aeration fans, heavy-duty tarps and robust pipes. This is precision design for quick payback and unsurpassed quality and reliability.

Your Brock dealer can quickly and accurately detail the most efficient and cost-effective system for your needs. Systems range in capacity from 100,000 to 2 million bushels (2,540 to 50,800 mt).

Brock's temporary on-ground grain storage systems feature:

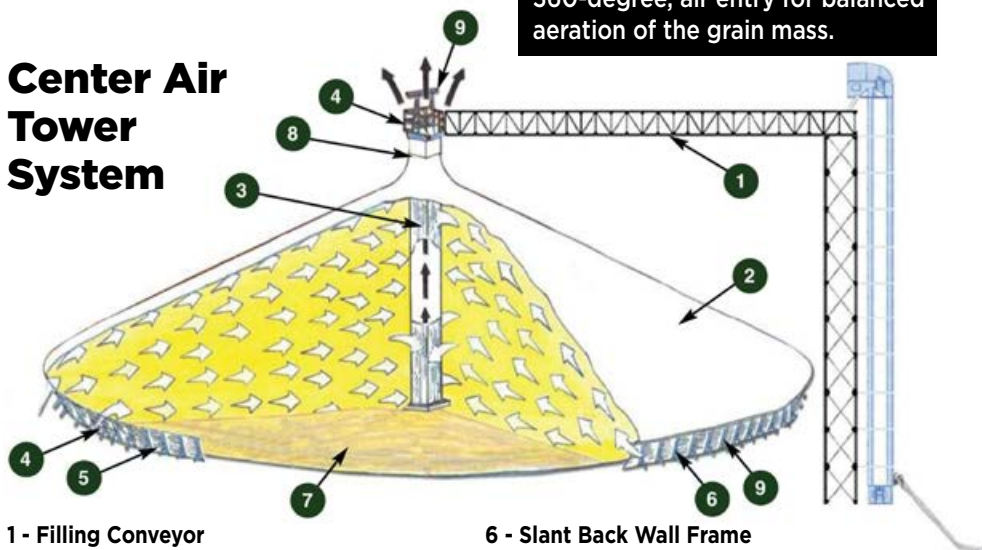
- **Bunker Walls** for rectangular or oval systems to meet any operation's needs.
- **Economical and easy installation** to relocate or reconfigure.
- **Exclusive stabilizer skid angle** to keep walls straight and reduce wall slide.
- **Choice of 4- or 6-foot (1.2- or 1.8-m)** hot-dip galvanized steel walls offering plenty of surface area for balanced airflow while facilitating easy tarp tie down.
- **Galvanized corrugated wall sheeting.**

## State-of-the Art Center Air System

**B**rock's Commercial Center Tower Full Round Aeration System delivers balanced aeration throughout the entire grain mass. This state-of-the-art system pushes airflow through the entire grain mass, without costly turning, effectively providing storage similar to the full floor aeration provided by upright storage bins.

Perimeter walls allow outside air to enter evenly, and hooded louvered openings (instead of perforations) are specifically designed to prevent blockages on the walls and aeration tower.

## Center Air Tower System



### 1 - Filling Conveyor

High-quality bridge and conveyor efficiently fills the pile.

### 2 - Tarp

Heavy duty, custom designed and pre-fitted to each system. Protects grain from the elements and contains dust. Seams are protected by rain flaps.

### 3 - Aeration Tower

A custom-designed tower that assures proper airflow.

### 4 - Distribution Box

Assures even filling and reduces problems in topping off.

### 5 - Aeration Wall

Provides full round, 360-degree, air entry into the grain mass.

### 6 - Slant Back Wall Frame

Designed for maximum strength to support the aeration wall. Partially factory-assembled and designed for easy installation. Painted or optional hot-dipped galvanized walls.

### 7 - Base Material

Can be ag lime, asphalt, concrete or other local materials.

### 8 - Airtight Seal

Assures that all air entering the center tower is drawn through the entire grain mass from the perimeter walls.

### 9 - Axial Fans

Customized aeration package delivers precise airflow, evenly distributing air throughout the grain to eliminate "dead zones" and "tarp sweat."



**Aeration Tower** is custom designed to ensure proper airflow utilizing special louver cut aeration plates.



**Aeration Wall** provides full round, 360-degree, air entry for balanced aeration of the grain mass.



# A Full Line of Brock Solid® Solutions



## Storage

- EVEREST® & On-Farm Grain Bins
- EVEREST & Wet Holding Hopper Bins
- Temporary Storage
- Bin Access Doors
- Grain Aeration Floors



## Handling

- Grain Sweeps
- Grain Conveyors
- Bin Unloading Systems
- Bucket Elevators
- Distributors & Accessories



## Drying & Conditioning

- Cross-Flow and Mixed-Flow Grain Dryers
- Tower Grain Dryers
- Centrifugal & Axial Fans
- Heaters
- Controls



## Structures

- Catwalks
- Bucket Elevator Towers & Stairways
- EVERLOC® Roof Mount System
- Support Towers
- Slot & Tab Construction

**F**or decades, grain producers have counted on Brock for reliable, quality grain storage. That focus on providing dependability has led to technological advances and expansion through the years, resulting in the full line of grain facility solutions that are available today.

Whether you're a farmer interested in a grain dryer or a commercial operator in need of grain storage equipment, you'll find the quality you've come to expect and the trusted integrity you deserve.



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## BROCK GRAIN SYSTEMS

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